

NOTE-Before commencing alignment make sure that the dial is set so that with the selector plates in flush, the pointer points to the last division on the dial.

1. INTERMEDIATE PREQUENCY AMPLIFIER.

Set service oscillator at 456 K.C. and with test lead attached to 6L7 (converter tube) grid cap adjust trimmers C2, C3, C4 for maximum reading on the output meter.

CAUTION—Be sure that the selectivity control is set at the position for maximum selectivity (turned to the right).

2. BRUADCAST BAND ALIGNMENT.

- (a) OSCILLATOR TRAMMER—Set service oscillator at 1500 K.C. and connect test lead to yellow antenna lead, adjust trimmer C 9 B until with signal tuned in dial points to 150 on black scale.
- (b) OSCILLATOR PADDER—Set service oscillator at 600 k.U. and adjust padder C 12 B so that with signal tuned in, dial points to 60 on black scale. (Recheck at 1500 as in section "a" above).
- (c) R. F. TRIMMERS—With service oscillator set at 1500 K.C. and set tuned to that frequency, adjust trimmers C 7 A and C 5 A for maximum output.

3. NUMBER 2 BAND ALIGNMENT.

- (a) OSCILLATOR TRIMMER—Set service oscillator at 3000 K.C. and with hand switch turned to the green position, adjust trimmer C 10 A until with signal tuned in dial points to 3.0 on the green scale.
- (b) OSCILLATOR PADDER—Set service oscillator at 1500 K.C. and adjust padder C 12 A so that with signal tuned in dist points to 1.5 on the green scale. (Recheck at 3000 as above).
- (e) R. F. TRIMMERS—With the service oscillator at 3000 K.C. and set tuned to that frequency, adjust trimmers C 6 A and C 8 A for maximum reading on the output meter.

4. NUMBER 3 BAND ALIGNMENT.

- (a) OSCILLATOR TRIMMER—Set service oscillator at 7500 K.C. and with Land switch turned to the red position, adjust trimmer C 9 A until with signal tuned in, dial points to 7 5 on the red scale.
- (b) OSCILLATOR PADDER—Set service oscillator at 3750 K.C. and adjust padder C 11 B so that with signal tuned in dial points to 3.75 on the red scale (Recheck at 7500 as above).
- (e) R. F. TRIMMERS—With the service oscillator at 7500 k.C. and the set tuned to that frequency, adjust trimmers C 5 B and C 7 B for maximum reading on output meter.

5. NUMBER 4 BAND ALIGNMENT.

- (a) OSCILLATOR TRIMMER—Set service oscillator at 15000 K.C. and with band switch turned to the blue position, adjust trimmer C 10 B until with signal tuned in dial points to 15 on the blue scale.
- (b) OSCILLATOR PADDER—Set service oscillator at 9000 K.C. and adjust padder C 11 A so that with signal tuned in, dial points to 9. (Recheck at 15000 as above).
- (c) R. F. TRIMMERS—With the service oscillator at 15000 and set tuned to that frequency, adjust trimmers C 6 B and C 8 B for maximum reading on output meter.

6. LONG WAVE "X" BAND ALIGNMENT.

- (a) OSCILLATOR TRIMMER —Set service oscillator at 350 K.C. and with band switch turned to the brown position adjust trimmer C 13 B until with signal tuned in, dial points to 350 on the brown scale.
- (b) OSCILLATOR PADDER—Set service oscillator at 150 and adjust padder C 13 A so that with signal tuned in, diel points to 150. (Recheck at 350 as above).
- (c) R. F. TRIMMERS—With service oscillator at 350 K.C. and set tuned to that frequency, adjust trimmers C 14 and C15 for maximum reading on output meter.

Model. 811

1935-36

NOTE-CHASSIS LAYOUT, TRIMMER LOCATIONS, ETC. ON SPARTON DATA SHEET. -31.

> 1.F.= 456 K.C.

DATA SHEET

SPARTON-37

IGNMENT MODELS. 254-254-355

NOTE—Before commencing alignment make sure that the dial is set so that with the selector plates in flush, the points to the last division on the broadcast scale.

for maximum reading on output meter. INTERMEDIATE FREQUENCY AMPLIFIER

Set aervice oscillator at 345 K. C. and with test lead attached to 6A7 (converter) grid cap adjust the six condensers C10 OSCILLATOR TRIMMER

Set service oscillator at 1500 K.C. and connect test lead to yellow antenna lead, adjust trimmet C7 until with agnal tuned

in dial points to 150. 3. OSCILLATOR 1 OSCILLATOR PADDER

With service oscillator set at 1500 K.C., and set tuned to that frequency, adjust trimmers C4 and C6 for maximum output F. TRIMMERS

Set service oscillator at 600K.C., and adjust padder (C9) until with signal tuned in dial points to 60. Re-check at 1500 as in section 2 (above).

SHORT WAVE ALIGNMENT With the service oscillator set at 15,000 K.C., adjust trimmer C8 until with sumal tuned in, dial points to 15 on the

red hand.

2. Adjust short wave R. F. trimmer C5 to point of greatest output. The trimmer should then be turned a very small amount (about 1/16 turn) to the right to increase capacity slightly. This completes the alkenment, there is no adjustment on the green band, this falls in with the other bands. WARNING...Do not bend the selector plates, this destroys the selector alignment. Note...In some cases better results will be obtained if C3 (the antenna trimmer) is readjusted on a station at 1400 K.C., with the set connected to the serial with which

CAUTION—With the oscillator set at 1500%.C. two signals can be heard in the receiver, one at 15000 K.C. and the other at 14310 K.C. Do not mistake the latter signal for the former. In aligning the receiver at 15000 K.C. the signal of highest frequency is the correct one and the receiver is adjusted to it. After the alignment is made shock to see if a second signal is beard at 14310 K.C. If so you will have been using the correct signal for the alignment. This secondary image is noticeable on all abort wave bands and should be considered before choosing any signal for alignment.

WHAT TO LOOK FOR IN CASE OF TROUBLE:

AUDIO HOWI.—Check chassis bolts, these should be loose enough to allow the chassis to "float" on its rubber mounting washers, selector should also be free to float on its rubber cushions; check for microphonic tubes. POOR SELECTIVITY—Check alignment.

EXCESSIVE NOISE--Check alignment, check aerial, too short an aerial will result in the picking up of too large a per-

A GROUND MUST ALWAYS BE USED.

CKT-2H0) F

ENG ZHO DET

HOY AK LINE

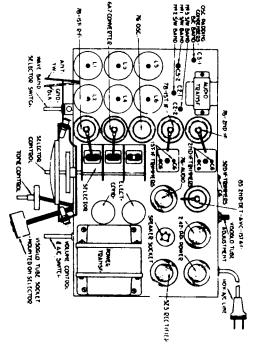
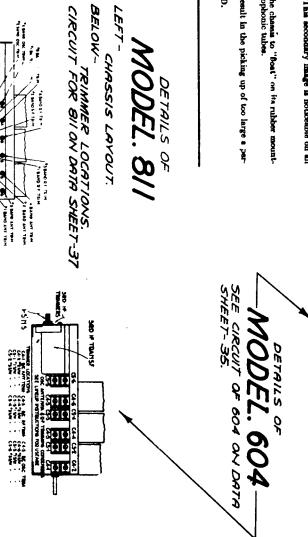


Fig. 1—Top View of Model 604 Chassis.



6L7 151 DET

SELECTOR SWITCH

SELECTIVITY CONTROL SELECTION

EAC SWITCH

SOURCE THREE SOCKE

C#-L# R# 7814 -

> End View of Chassis (Base Plate Removed) Showing Trimmer

Fig. 2

Model 604

Condensers

TRANSFORMER POWER

> 6CS 2HB AUBIO -GCS IST-AUBIO

-SZ3 RECTIFIER SPLANER SOCIATI

BELOW-

LEFT-

CHASSIS LAYOUT.

MODEL. 8//

60,000